

Date: Tuesday, 29/07/2008 1:54:34 PM

User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

Job Number: 40779

Part Number: PB6743001229

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1- bend end cap to fit on tube
2-Weld end cap as per dwg PB67-43001
3- grind weld flush

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS



Comment: VISUAL INSPECTION OF GROUND WELDS

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	OUTER TUBE
Job Number :	40779		
Estimate Number :	13501		
P.O. Number :		Part Number :	PB6743001229
This Issue :	29/07/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	B6743001 P.19
First Issue :	1/1	Project Number :	N/A
Previous Run :		Drawing Revision :	B1
	Type :	Material :	
	MACHINED PARTS	Due Date :	05/08/2008
Written By :		Qty:	3 Um: Each
Checked & Approved By :	mf 08-07-29		
Comment :	Est Rev:A 08-07-24 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T1750W065	6061T6 RDTUBE 1.750 X 0.65W
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Comment: Qty.: 5.3813 f(s)/Unit Total : 26.9063 f(s)
6061T6 RDTUBE 1.750 X 0.65W
batch: _____

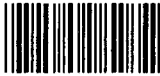
2.0	BAND SAW	BAND SAW
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length and cut angle on one end of tube as per dwg
2- deburr

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE

1- drill holes and mill slot as per dwg PB67-43001
2- deburr

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5.0	PB6743001233	Outer Tube Partial End Cap
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)
Outer Tube Partial End Cap

